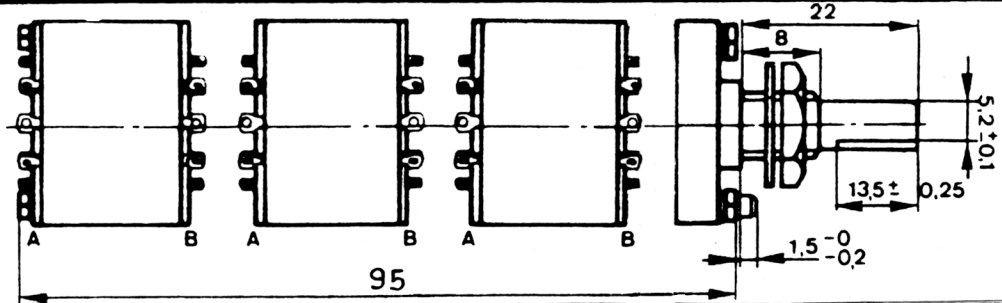


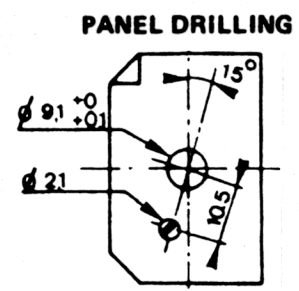
COMPONENT MAINTENANCE MANUAL

Issue . Revisions 1 : 28.04.95 STOPS INSTALLATION PROCEDURE 2 : NATO code 1.10.2004	 www.iec-monaco.com Tél. +377 92 05 66 88 Fax: +377 92 05 77 26	SJ 328 ROTARY SWITCH P/N : A 300B 09 60 6031B
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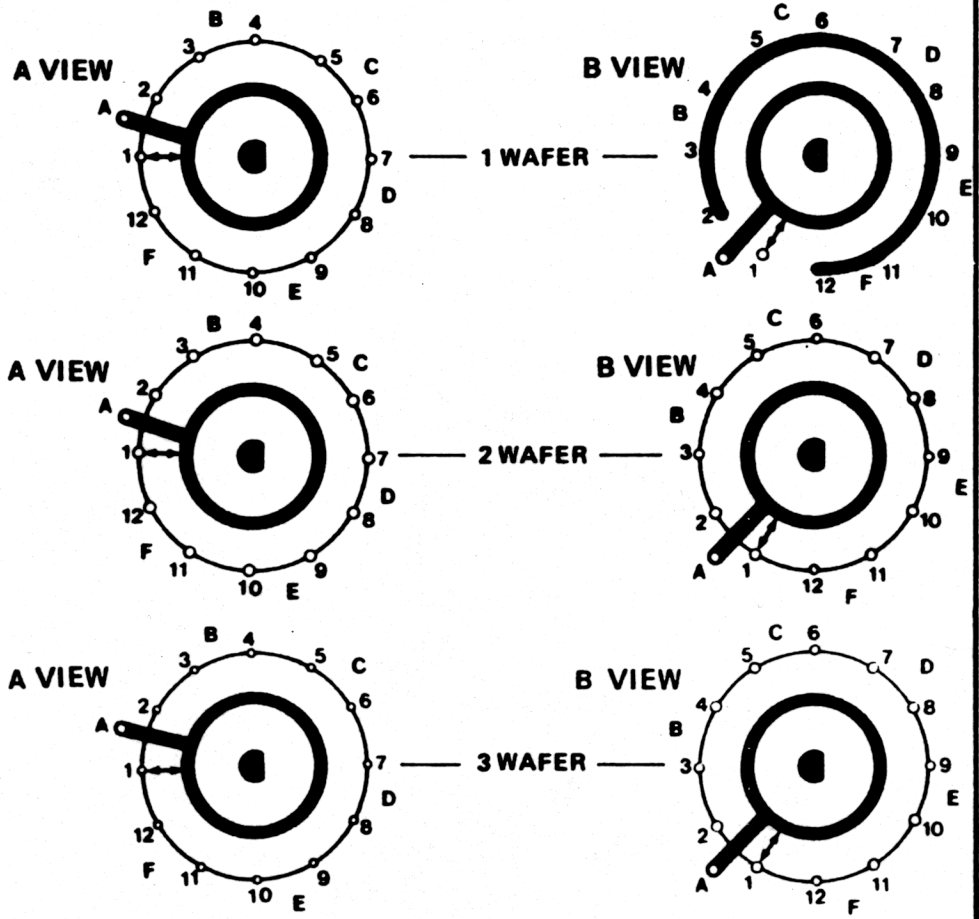


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FRONT VIEW (SWITCH SIDE)

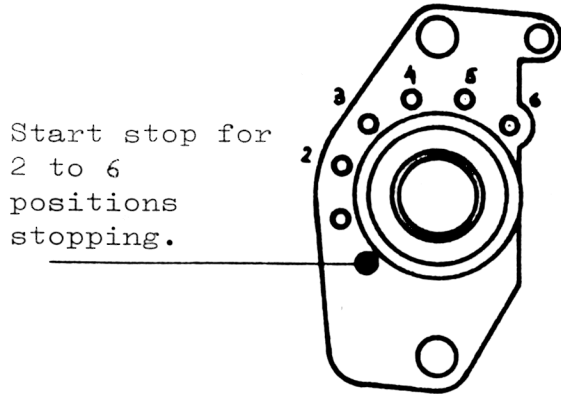


WITHOUT STOPS
 (DELIVERED WITH 3 STOPS)

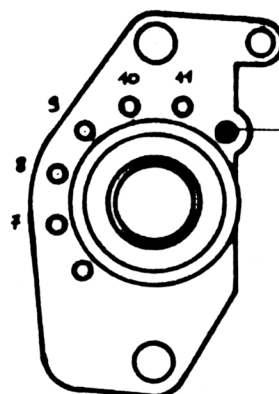


STOPS INSTALLATION PROCEDURE

In order to reach the stop system you need to remove the adjusting nut and its washer, as well as eventually the gasket and its ring.



Start stop for 2 to 6 positions stopping.



Start stop for 7 to 12 positions stopping.

Stopping until 6 positions

Stopping > 6 positions

- Choosing the drawing in fonction of the stopping \leq or $>$ 6 positions.
- Put in his placs the starting stop.
- Put the appliance in stopping turning the shaft in the anti-clockwise.
- Put the stop in expected position.

GENERAL CHARACTERISTICS

Max. operating temp. dry heat °C	+ 90
Min. operating temp. dry cold °C	- 60
Switches with solid silver contacts	
Rated voltage (Volts)	150
Rated current (Amp)	1
Max. breaking power (Watts)	45
Contact resistance	0.003

DIELECTRIC STRENGTH IN VOLTS D.C.

Between non shorting contacts	1500
Between contacts and pole-pieces	2000
Between contacts, pole-pieces and ground	1500
Between two adjacent contacts (Megohms)	1.10 ⁶
Between contacts and ground (Megohms)	1.10 ⁵